



CONDESA
GRUPO

Profile Tube

Stainless Steel Tube



Structural Hollow Section



Precision Tube



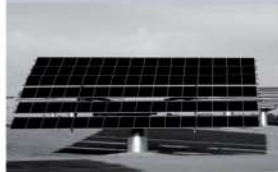
Cold Drawn Tube



Profile Tube



Open Sections



Tubes and Profiles for Greenhouses



Carpentry Tube



CONDESA
GRUPO



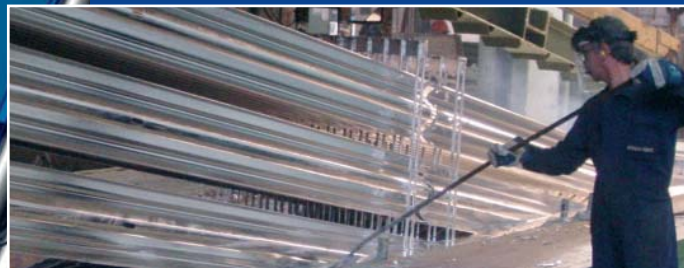
Gas and General Use Tube

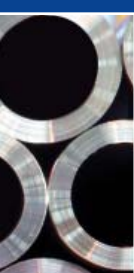


Equipment and Crash Barriers



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Evolution means there is no going back. Progress and a will to succeed urge us to move forward just a little bit more every day. For that reason, Grupo Condesa wishes to share its international growth and convey a new and unified image as the leading company in this sector, with an increasing range of products with better features at the service of our customers.

The parent company of Grupo Condesa was founded in 1954, based on the Spanish company Conducciones y Derivados S.A. Today, this is a solid and expanding Group, the result of a combination of several initiatives based on a number of clear objectives: To become a leading international company through excellence, quality, experience and know-how, to resolve the problems of our customers and in this way, move forward and develop together.

Collaboration and coordination between the different members of the Group generate synergies that allow us to tackle large markets with guarantees and with an excellent capacity to respond to our customers' needs. Thanks to our large international network, we are always very close to our customers, attending to their needs and providing solutions at each moment in time.

Twelve manufacturing companies throughout Europe.

Our sales offices can be found in Spain, France, Portugal, Italy, Germany, United Kingdom, Sweden, Belgium, the Netherlands and Morocco. Agents in Gran Canaria (Spain), Ireland and Switzerland.

The Group is engaged in the manufacture of carbon steel tubes and profiles and stainless steel tubes also offering high value added solutions and products for many of the leading brand names in the most important sectors: automotive, construction, furniture, public works, etc.

General product characteristics

What it consists of

Essentially, profiled tube is a special welded section.

This includes all cold-formed welded sections in which the manufacturing process comprises a large number of shaping stages prior to welding. This differentiates them from tubes as the complexity of the geometries that can be obtained is very high. A much greater definition of folds and radii can be achieved with much more precise tolerances.

The carefully designed geometry of special welded sections can often eliminate subsequent operations that would be necessary when using a commercial welded tube. If in addition we add the possibility of including perforations made to measure during the profiling process itself and cutting to size, on many occasions we can obtain a part that is virtually finished and saves subsequent work and handling.

In order to manufacture these special welded sections, Grupo Condesa not only uses the most modern processes and technologies, but also a qualified and experienced team of specialists equipped with the latest generation of computer technology. This allows us to do more than just supply tubes or sections: We can offer tailor-made solutions for each requirement and if necessary, work together with our customers on the definition of the product to satisfy their needs.

With regard to materials and qualities, this company works both with carbon, black, semi bright, cold or galvanised steels, and stainless steel, atmospheric corrosion resistance steels, etc. It is also possible to work with several grades of steel, including materials with high yield strength, etc.

Two types of product can be distinguished:

COMMERCIAL PROFILES

These are special welded sections and slotted tubes designed by our technical department aimed at a number of different sectors. They can be supplied to any customer as they have been designed and developed internally and the appropriate tools are available for their manufacture.

CUSTOM PROFILES

These are special welded sections designed to respond to the particular requirements of individual customers. Any geometry proposed by the customer can be studied and developed with different kinds of machining and finishes. Our technical team will develop the production process and the tools necessary for their manufacture. Naturally, our team of specialists can also provide the support required to optimise the design of a product and adapt this as far as possible to the requirements. These tailor-made products are supplied only to this particular customer.



Dimensional tolerances and lengths

Thickness tolerances

THICKNESS MARGINS	GALVANISED S/EN 10143 STEEL < S280 ±	GALVANISED S/EN 10143 STEEL ≥ S280 ±	COLD ROLLED S/EN 10131 ±
≤ 0.40	0.05	0.6	0.04
> 0.40 ≤ 0.60	0.06	0.07	0.05
> 0.60 ≤ 0.80	0.07	0.08	0.06
> 0.80 ≤ 1.00	0.08	0.09	0.07
> 1.00 ≤ 1.20	0.09	0.11	0.08
> 1.20 ≤ 1.60	0.11	0.13	0.1
> 1.60 ≤ 2.00	0.13	0.15	0.12
> 2.00 ≤ 2.50	0.15	0.18	0.14
> 2.50 ≤ 3.00	0.17	0.2	0.16

THICKNESS MARGINS	HOT ROLLED DEEP DRAWN (DD11-DD14) ±	HOT ROLLED STRUCTURAL ≥ S235 ±
≤ 2.00	0.13	0.17
> 2.00 ≤ 2.50	0.14	0.18
> 2.50 ≤ 3.00	0.15	0.2
> 3.00 ≤ 4.00	0.17	0.22
> 4.00 ≤ 5.00	0.18	0.24
> 5.00 ≤ 6.00	0.2	0.26
> 6.00 ≤ 8.00	0.22	0.29

Hot rolled (width up to 1200 S/EN 10051 ±)



General product characteristics

DIMENSIONAL TOLERANCE TABLE ACCORDING TO EN 10162

Dimension tolerances, between two radius. Measured externally. \pm .

THICKNESS mm	DIMENSION < 40 mm	>40 ≤ 100	>100 ≤ 200	>200 ≤ 400	>400
≤ 1.5	0.5	0.5	0.75	1.25	
1.5 ≤ 3	0.75	0.75	1	1.5	1.75
3 ≤ 6	1	1	1.25	1.75	2
6 ≤ 8		1.25	1.5	2	2.5

Wing tolerances, between radius and edge Measured externally. \pm

THICKNESS mm	DIMENSION < 40 mm	>40 ≤ 100	>100 ≤ 150	>150 ≤ 200	>200
≤ 1.5	0.75	0.75	1		
1.5 ≤ 3	0.8	1	1.25	1.5	
3 ≤ 6	1	1.25	1.5	1.75	2
6 ≤ 8	1.25	1.5	1.75	2	2.25

Angular tolerances \pm

LENGTH OF SMALLEST SIDE OF THE ANGLE	TOLERANCE IN °
≤ 10	3°
> 10 ≤ 40	1° 45'
> 40 ≤ 80	1° 15'
> 80 ≤ 110	1°
> 110	0° 45'

Length tolerances, mm.

CURRENT LENGTH (6000) OR FIXED (4 to 24 m)	-0 + 50
Exact length < 2000	± 1
>2000 ≤ 6000	± 2
>6000 ≤ 10000	± 3
>10000 ≤ 15000	± 4
>15000	± 6

Straightness tolerances. 2/1000 (0.2% of total length) .

Torsion tolerances. 1° x metre of length.

Minimum internal radius. As reference, we recommend Tolerance \pm 20%

STEELS WITH RE	THICKNESS ≤ 4	4 < THICKNESS ≤ 6	6 < THICKNESS ≤ 8
≤ S 275	1xe	1xe	1.5xe
> S 275	1xe	1.5xe	1.5xe

Product standards and quality certificates



Product standards

Inspection documents based on non-specific inspections according to the EN 10204 standard:

- **Conformity declaration with order “type 2.1”:** Document in which the manufacturer declares that the products supplied comply with the requirements of the order and that test results are not included.
- **Test report “type 2.2”:** Document in which the manufacturer declares that the products supplied comply with the requirements of the order and that test results based on non-specific inspections are included.

Inspection documents based on specific inspections according to the EN 10204 standard:

- **Inspection certificate 3.1 “type 3.1”:** Document issued by the manufacturer in which he declares that the products supplied comply with the requirements of the order and that test results are included.

The test unit and the tests to be conducted are defined in the product specifications, in official regulations and in the corresponding regulations or order.

The document is validated by the representative authorised by the manufacturer; independent of the manufacturing department, for inspection.

The manufacturer shall be allowed to transfer relevant results of tests obtained by specific inspection on products used by him as raw materials to inspection certificate 3.1, provided that these guarantee the traceability of the process and that he can provide the corresponding inspection documents required.

Quality certificates



Product standards and quality certificates

Production of profiled tubes:

Equivalence table

DESIGNATION		ANTIGUAS DESIGNACIONES DE LAS NORMAS NACIONALES											
ACCORDING TO EN 10025:2004	ACCORDING TO EN 10025:1990 +A1:1993	ACCORDING TO EN 10025:1990	GERMANY ACCORDING TO DIN 17 100	FRANCE ACCORDING TO NFA 35-501	UNITED KINGDOM ACCORDING TO BS 4360	SPAIN ACCORDING TO UNE 36-080	ITALY ACCORDING TO UNI 7070	BELGIUM ACCORDING TO NBN A 21-101	SWEDEN ACCORDING TO SS 14	PORTUGAL ACCORDING TO NP 1729	AUSTRIA ACCORDING TO M 3116	NORWAY	
S 185 1.0035	S 185 1.0035	Fe 310-0	St 33	A-33	-	A 310-0	Fe 320	A 320	13 00-00	Fe 310-0	St 320	-	
S 235 JR 1.0038 S 235 JO 1.0114	S 235 JR 1.0037 S 235 JRG1 1.0036 S 235 JRG2 1.0038 S 235 JO 1.0114	Fe 360 B Fe 360 BFJ Fe 360 BFN Fe 360 C	St 37-2 USt 37-2 RSt 37-2 St 37-3 U	E 24-2 - E 24-3	40 B 40 C	AE 235 B-FJ AE 235 B-FN AE 235 C	Fe 360 B Fe 360 C	AE 235-B AE 235-C	13 11-00 13 12-00	Fe 360 B Fe 360 C	USt 360 B RSt 360 B St 360 C St 360 CE St 360 D	NS 12 120 NS 12 122 NS 12 123 NS 12 124	NS 12 124
a S 235 J2 1.0117	S 235 J2G3 1.0116 S 235 J2G4 1.0117	Fe 360 D1 Fe 360 D2	St 37-3 N -	E 24-4	40 D	AE 235 D	Fe 360 D	AE 235-D		Fe 360 D			
S 275 JR 1.0044 S 275 JO 1.0143	S 275 JR 1.0044 S 275 JO 1.0143	Fe 430 B Fe 430 C	St 44-2 St 44-3 U	E 28-2 E 28-3	43 B 43 C	AE 275 B AE 275 C	Fe 430 B Fe 430 C	AE 255-B AE 255-C	14 12-00	Fe 430 B Fe 430 C	St 430 B St 430 C St 430 CE St 430 D	NS 12 142 NS 12 143	NS 12 143
a S 275 J2 1.0145	S 275 J2G3 1.0144 S 275 J2G4 1.0145	Fe 430 D1 Fe 430 D2	St 44-3 N -	E 28-4	43 D	AE 275 D	Fe 430 D	AE 255-D	14 14-00 14 14-01	Fe 430 D			
S 355 JR 1.0045 S 355 JO 1.0553 a S 355 J2 1.0577 a S 355 K2 1.0596	S 355 JR 1.0045 S 355 JO 1.0553 S 355 J2G3 1.0570 S 355 J2G4 1.0577 S 355 K2G3 1.0595 S 355 K2G4 1.0596	Fe 510 B Fe 510 C Fe 510 D1 Fe 510 D2 Fe 510 DD1 Fe 510 DD2	- St 52-3U St 52-3N - -	E 36-2 E 36-3 E 36-4	50 B 50 C 50 D 50 DD	AE 355 B AE 355 C AE 355 D	Fe 510 B Fe 510 C Fe 510 D	AE 355-B AE 355-C AE 355-D AE 355 DD		Fe 510 B Fe 510 C Fe 510 D Fe 510 DD	St 510 C St 510 D	NS 12 153 NS 12 153	
S 450 JO 1.0590					50C								
E 295 1.0050	E 295 1.0050	Fe 490-2	St 50-2	A 50-2		A 490	Fe 490	A 490-2	15 50-00 15 50-01	Fe 490-2	St 490		
E 335 1.0060	E 335 1.0060	Fe 590-2	St 60-2	A 60-2		A 590	Fe 590	A 590-2	16 50-00 16 50-01	Fe 590-2	St 590		
E 360 1.0070	E 360 1.0070	Fe 690-2	St 70-2	A 70-2		A 690	Fe 690	A 690-2	16 55-00 16 55-01	Fe 690-2	St 690		

^a When a product is supplied in N condition, it is necessary to add the indication +N to the designation.

Thickness table with commercial qualities

THICKNESS (mm) / MATERIAL	1	1,2	1,5	2	2,5	3	4	5
BLACK			DD11	DD11	DD11	DD11	DD11	DD11
SEMI BRIGHT			DD11	DD11				
COLD	DC01							
GALVANISED	DX51D	DX51D	DX51D	DX51D	DX51D	DX51D		



Supply conditions

The normal supply length for these sections is 6,000 mm. However, on request, it is possible to supply sections cut at to a fixed length with different types of finish according to different types of cut (see section "Cutting to size").

Finishes

The materials are supplied from the factory directly from the production line, although it is possible upon request to apply a number of different surface treatments, shot blasting, painting, hot dip galvanising, chrome plating, etc.

It is also possible to supply the sections with several types of machining operations, perforations and even stamped perforations.

Cutting to length

The possible cuts to size are as follows:

- **Fusion:** This is the most usual type of cut, by means of a fast cross-cutting disc. This cuts by means of fusion and is capable of cutting very high thicknesses. Unless otherwise indicated or requested, this type of cut is used.
- **Milling tool:** Also called "slow" cutting. This involves cutting with a disc, with the peculiarity that it is a slower and finer chip forming process, producing unbeatable results.
- **Die-cut:** This cut is cleaner, without burrs, and is made by means of a shear effect produced by the knives of a press-operated die. It requires a specific die for the shape to the cut.



Packaging and strapping

Standard or tailor-made packages, according to requirements.



The most typical applications are as follows:

- Building
 - Form work
 - Structures
 - Partitions
- Bus and truck bodywork
- Enclosures
- Shelving units
- Furniture
- Metal carpentry and lock making









- **Commercial profiled tubes**

- Counterweight guides for lifts
- Welded profile for construction
- Slotted tube
- Outer frame

- **Special profiled tubes**

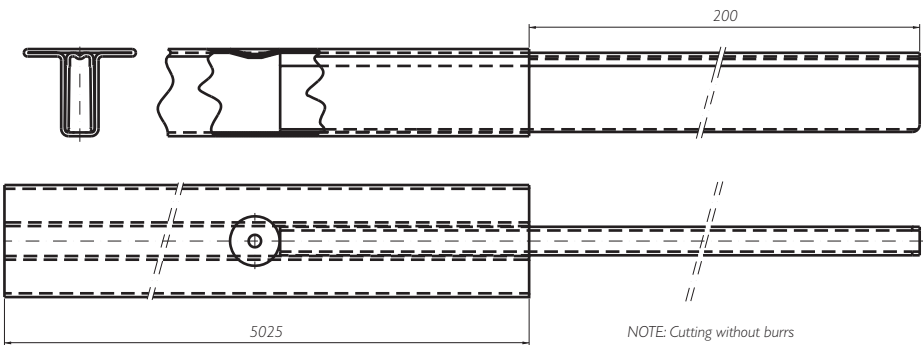
- Form work
- Cladding post
- Furniture
- Modular partitions
- Bus, truck and railway bodywork
- Doorframes

Commercial profiled tubes

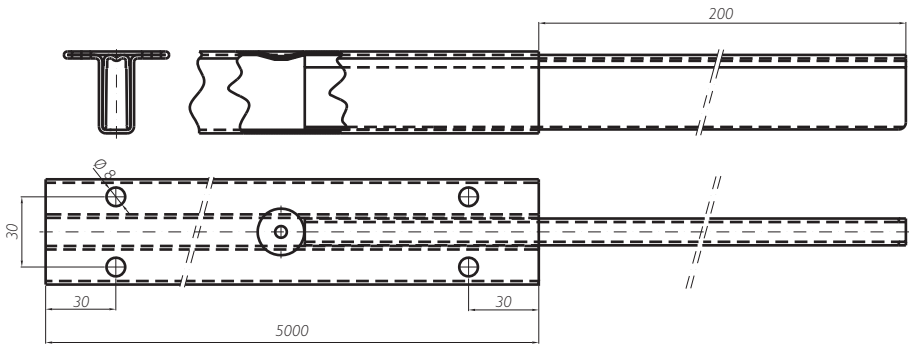
COUNTERWEIGHT GUIDE FOR LIFTS

REFERENCE	THICKNESS (mm)	WEIGHT (kg/m)	MATERIAL	LENGTH (mm)
R6211	1.5	1.730	Pickled	2,500 and 5,000
R6211 A	1.5	1.730	Pickled	

- R6211

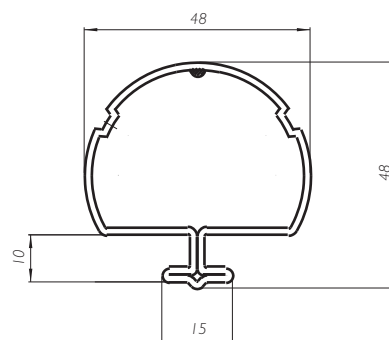
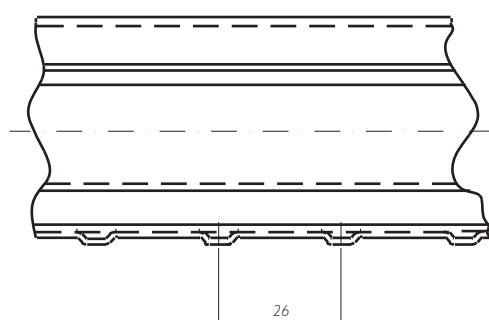
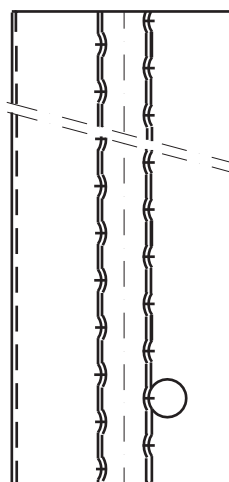


- R6211 A



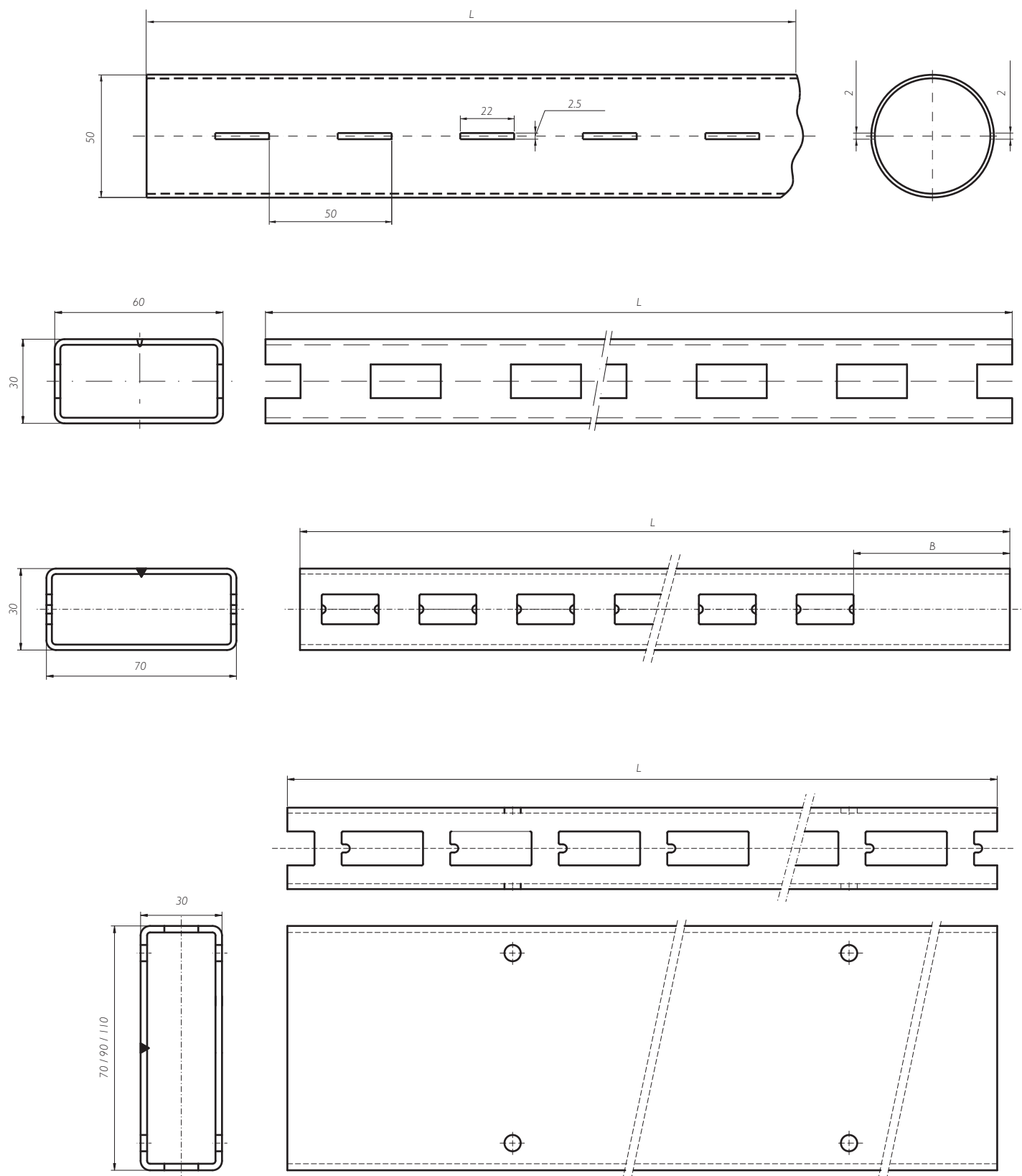
WELDED PROFILE FOR CONSTRUCTION

REFERENCE	THICKNESS mm	WEIGHT kg/m	I_{yy} cm^4	W_{yy} cm^3	i_{yy} cm	I_{zz} cm^4	W_{zz} cm^3	i_{zz} cm
R7784	1.2	1.733	5.27	2.03	1.55	4.67	1.94	1.46
R7784	1.5	2.131	6.35	2.46	1.53	5.71	2.38	1.46



Product range

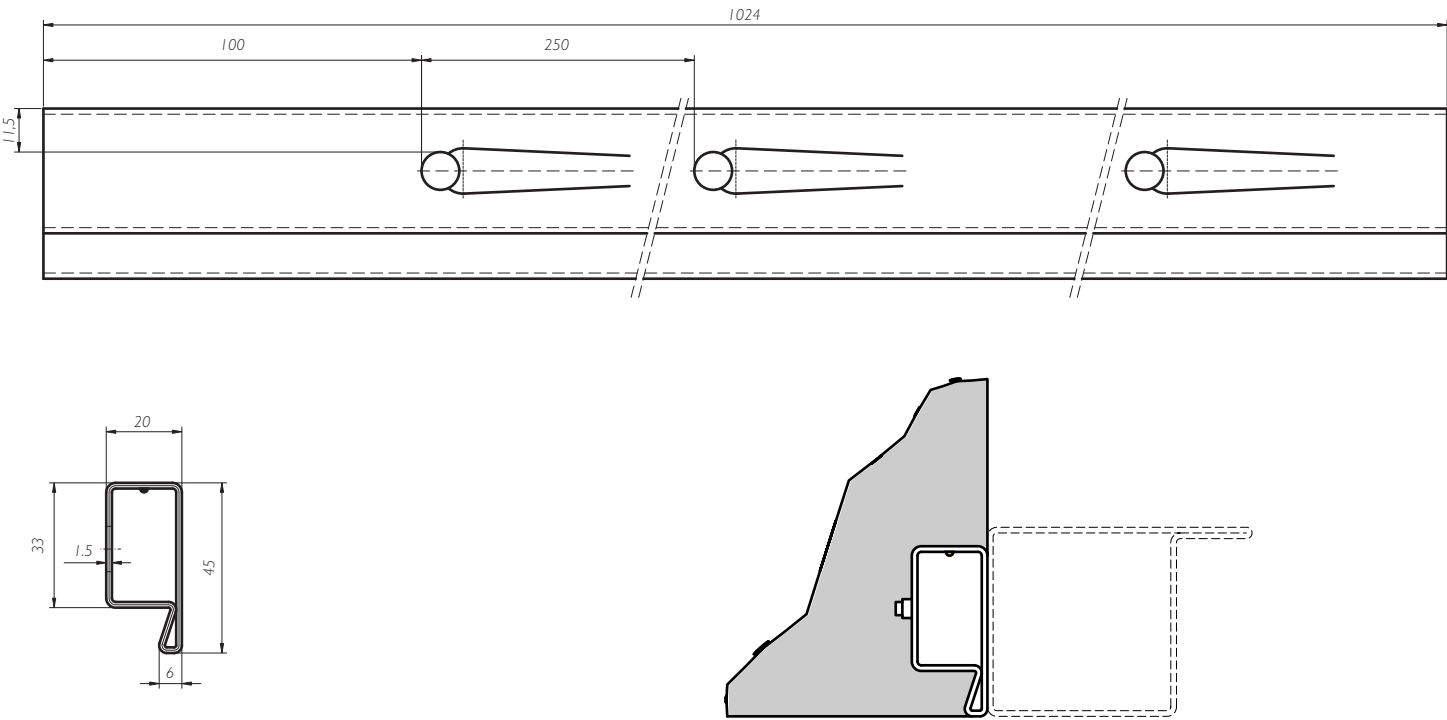
SLOTTED TUBE



Other tube measurements and/or machining configurations: Consult.

OUTER FRAME

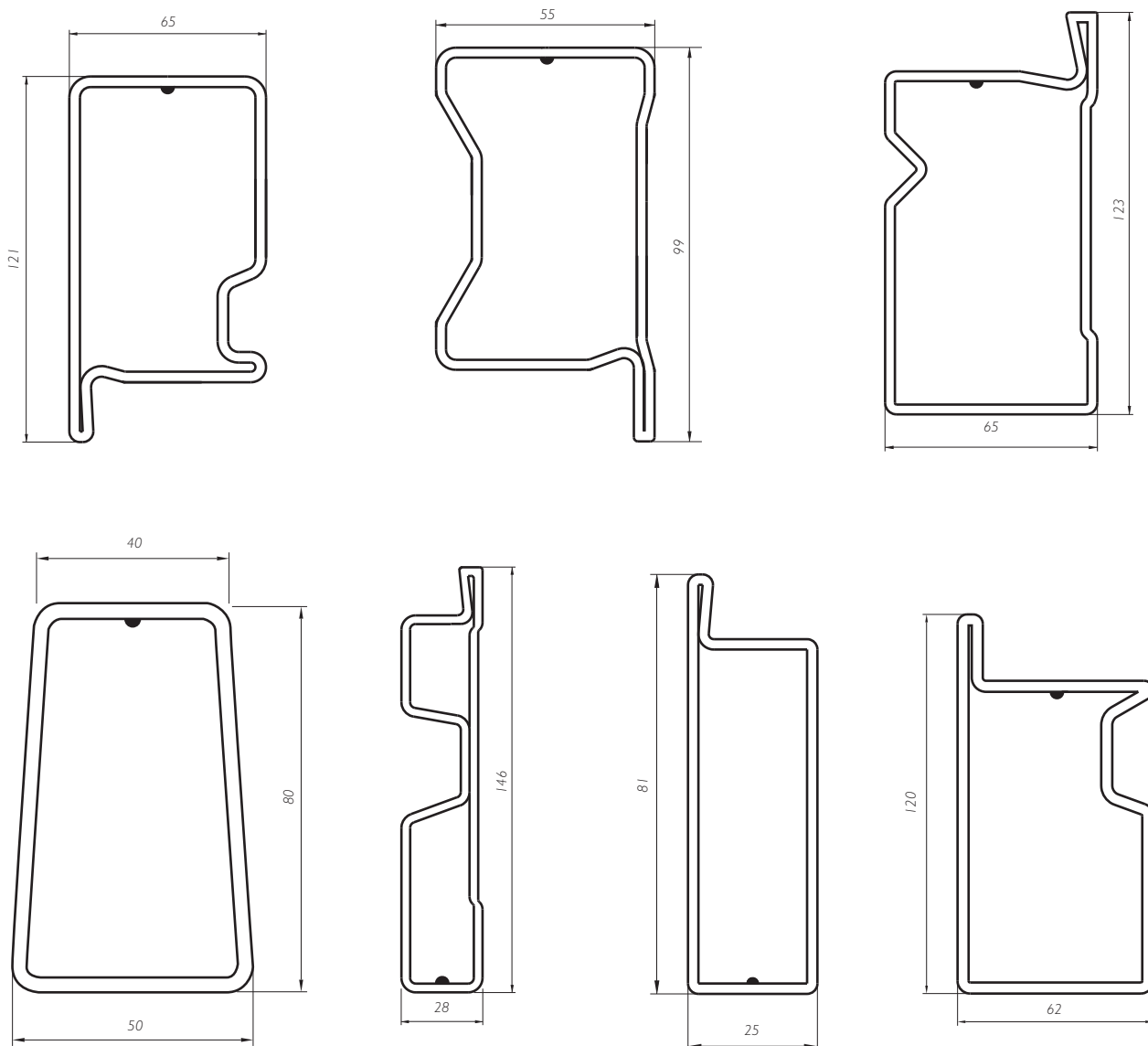
REFERENCE	THICKNESS (mm)	WEIGHT (kg/m)	MATERIAL
R7899	1.5	1.454	Sendzimir Galvanising



Special profiled tubes

FORMWORK

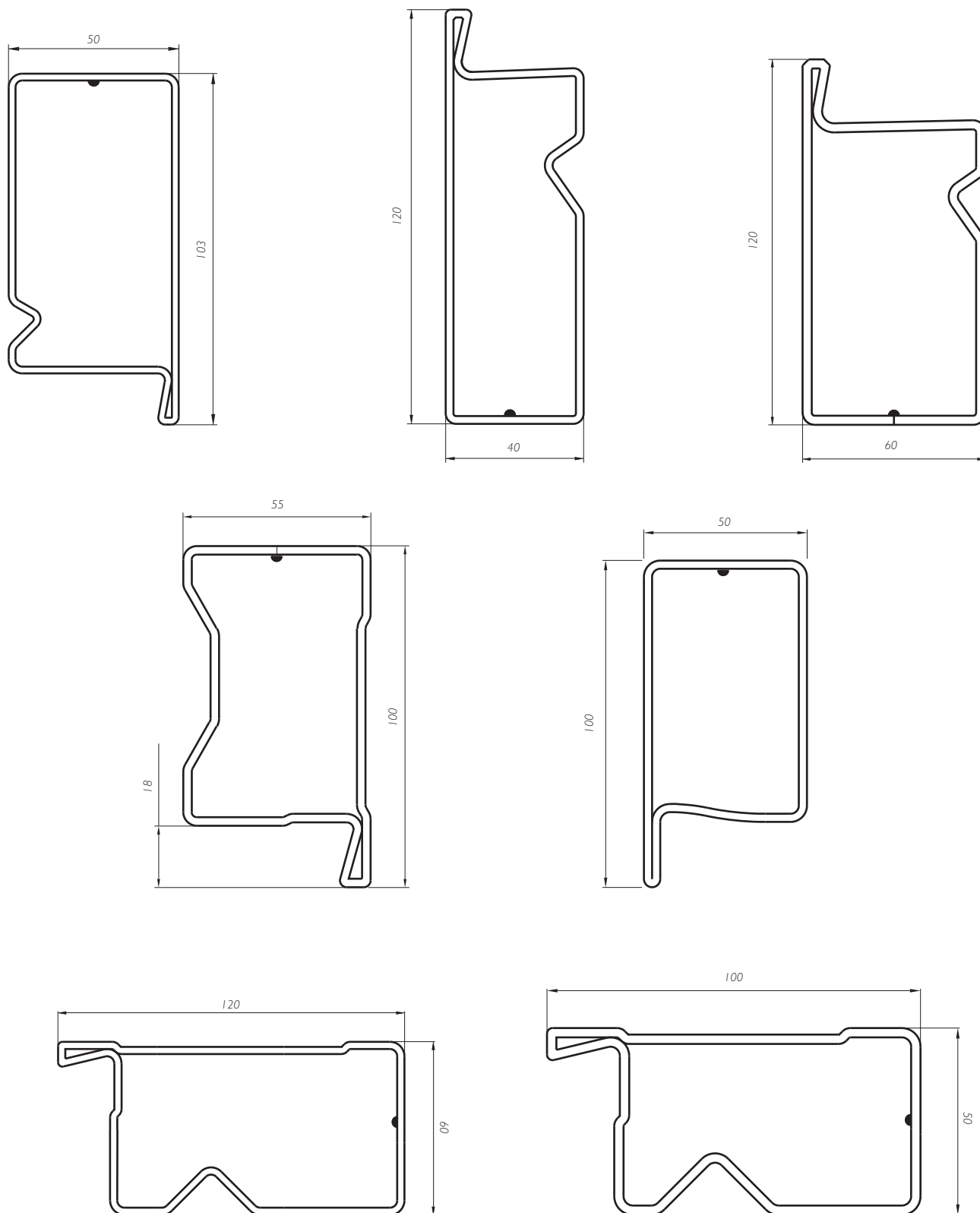
- Form work for wall with wooden panel.



The figures shown below are examples of special made-to-measure sections developed for specific clients and applied in the range of different sectors. These are not supplied commercially under any circumstances.

FORM WORK

- Form work for wall with wooden panel.

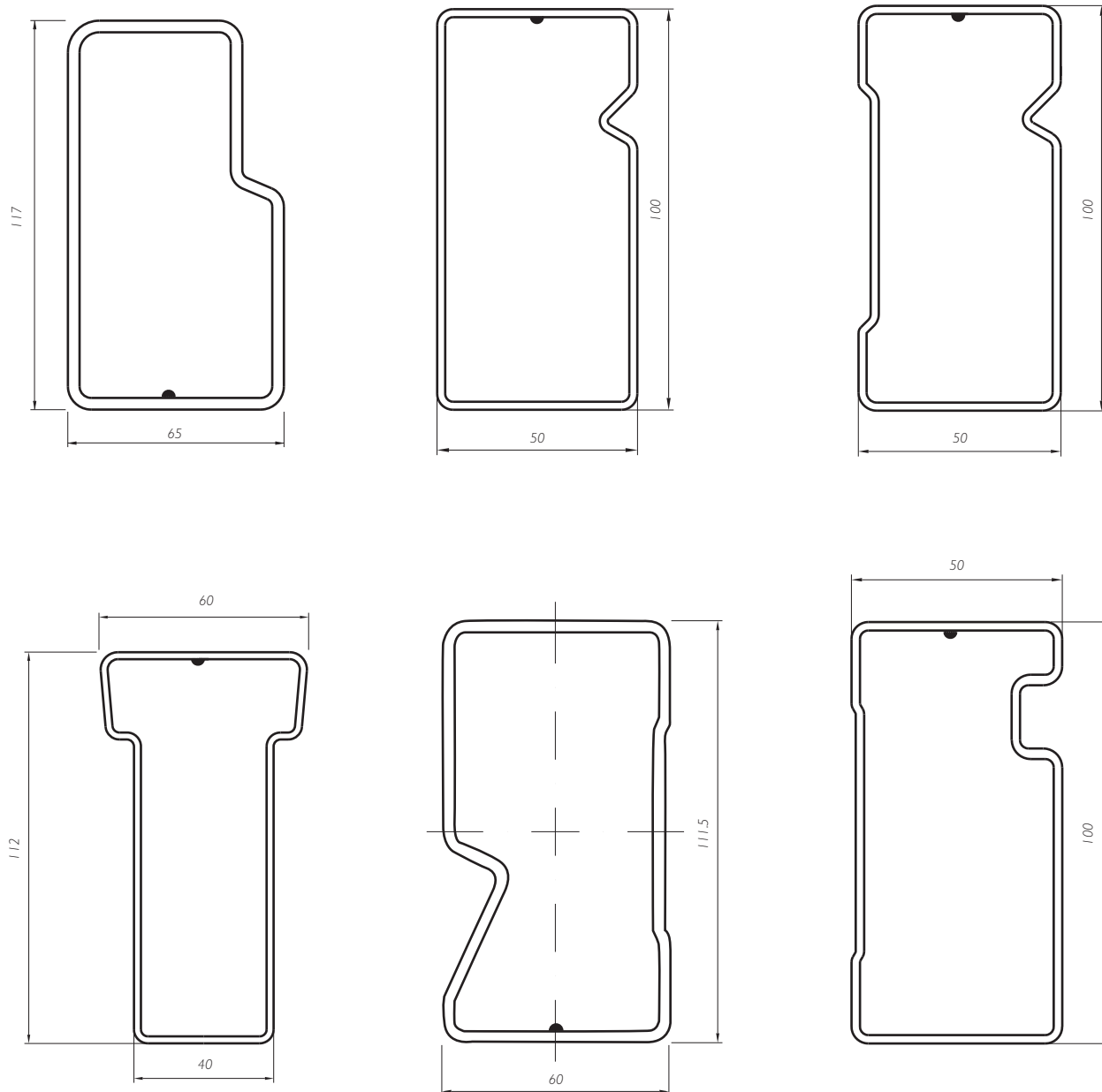


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Product range

FORMWORK

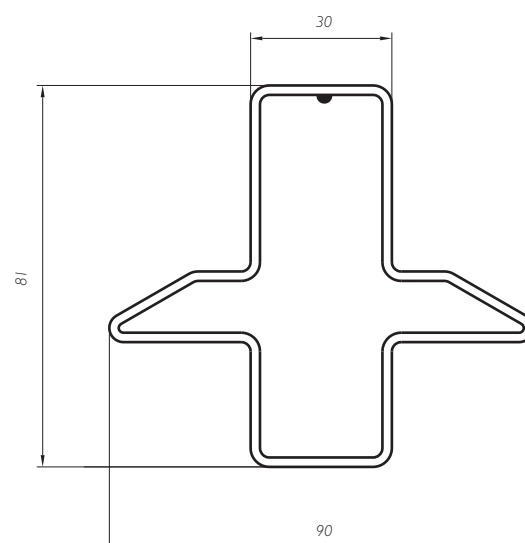
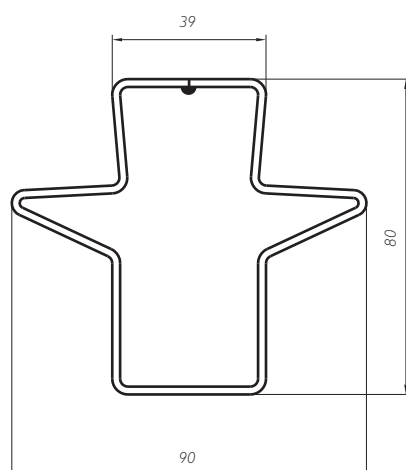
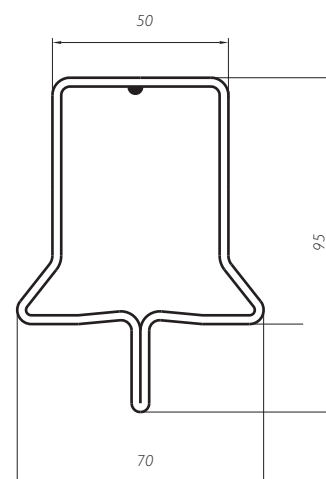
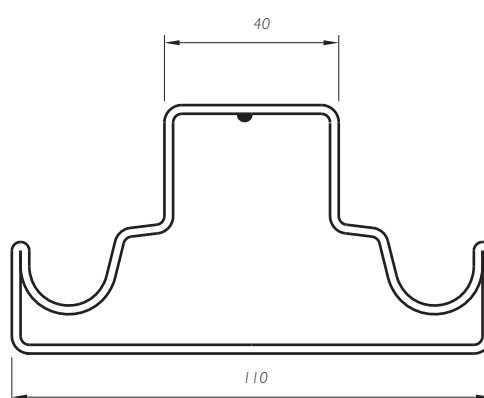
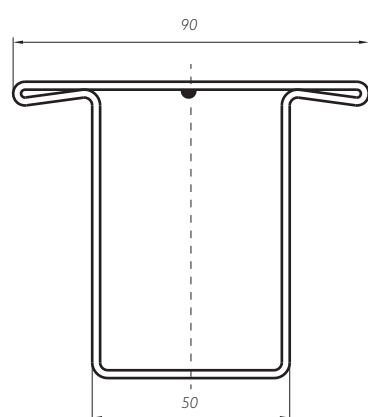
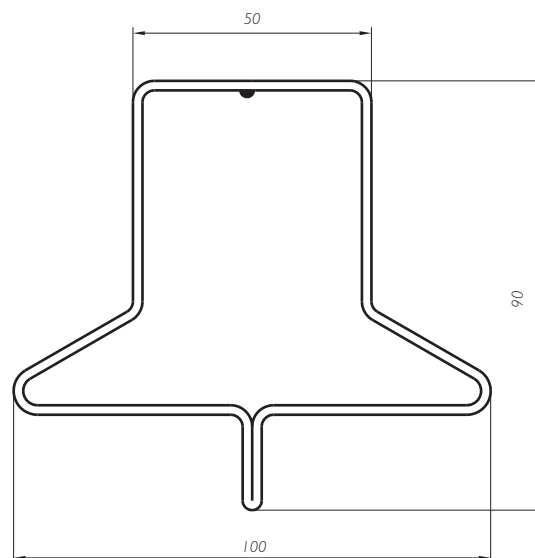
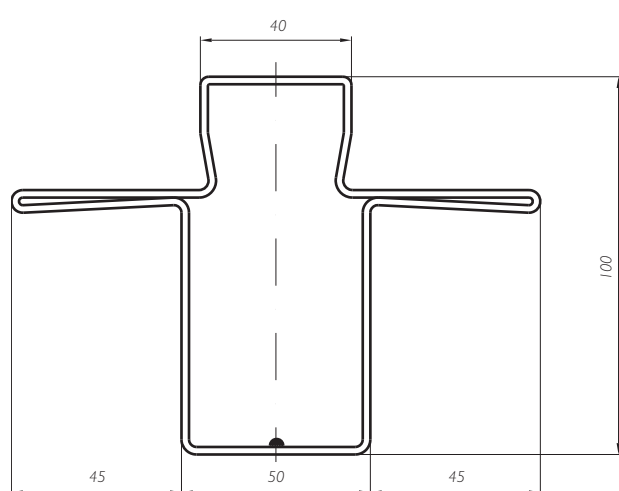
- Form work for wall with wooden panel



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FORMWORK

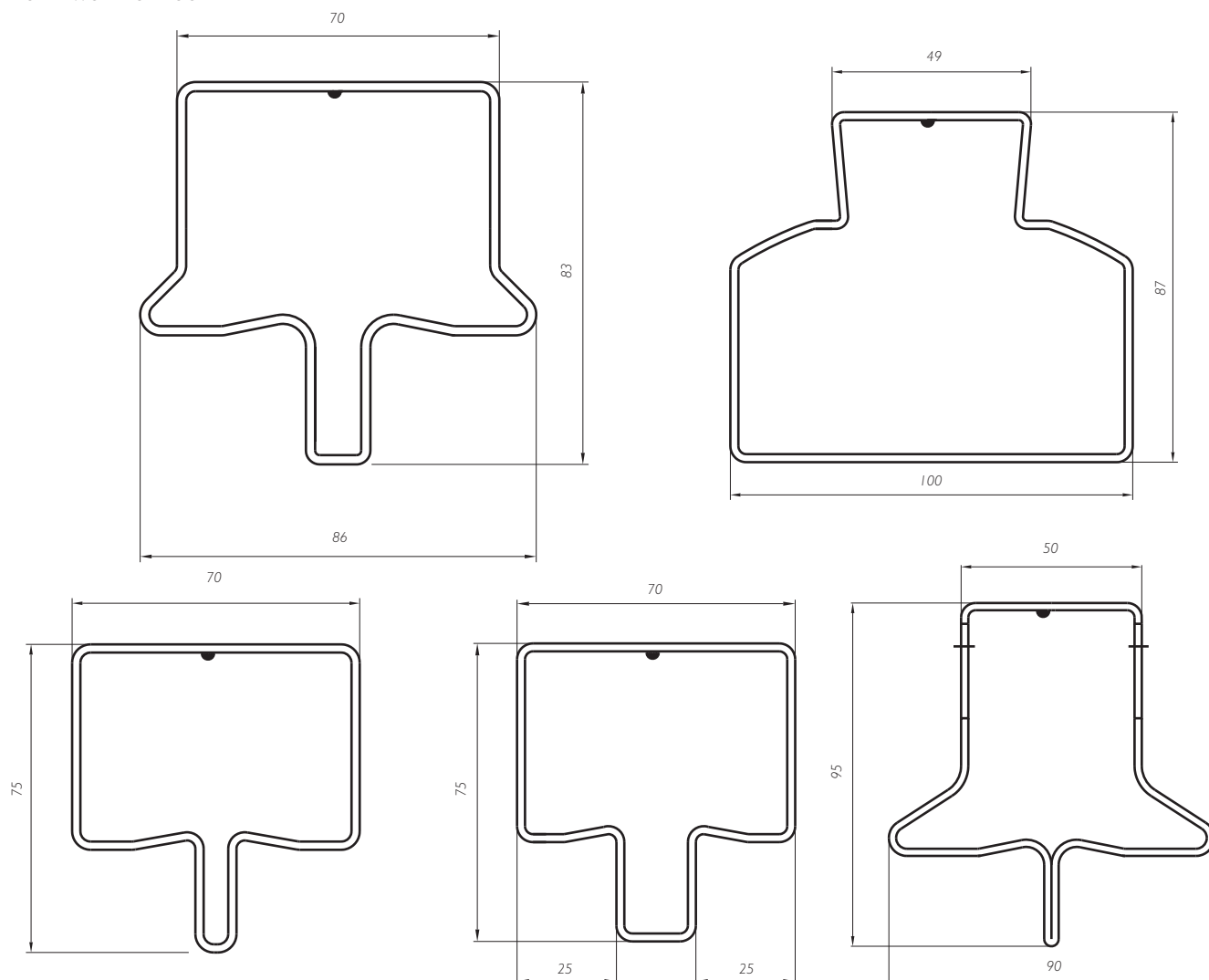
- Form work for floor



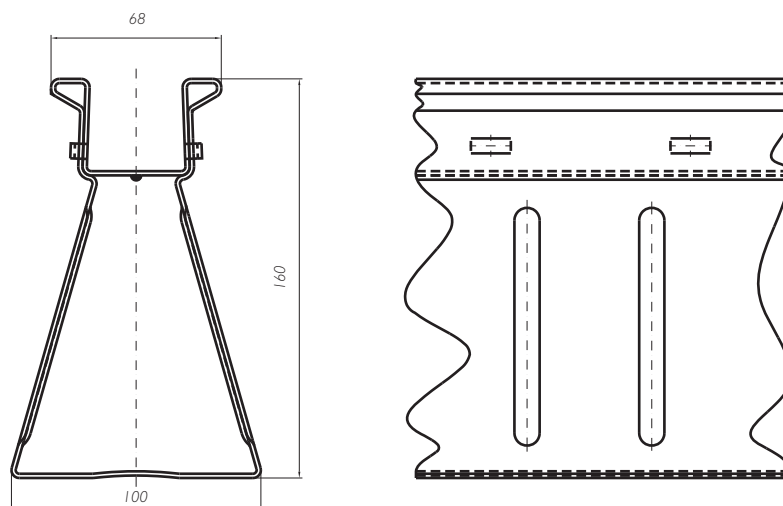
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FORMWORK

- Form work for floor

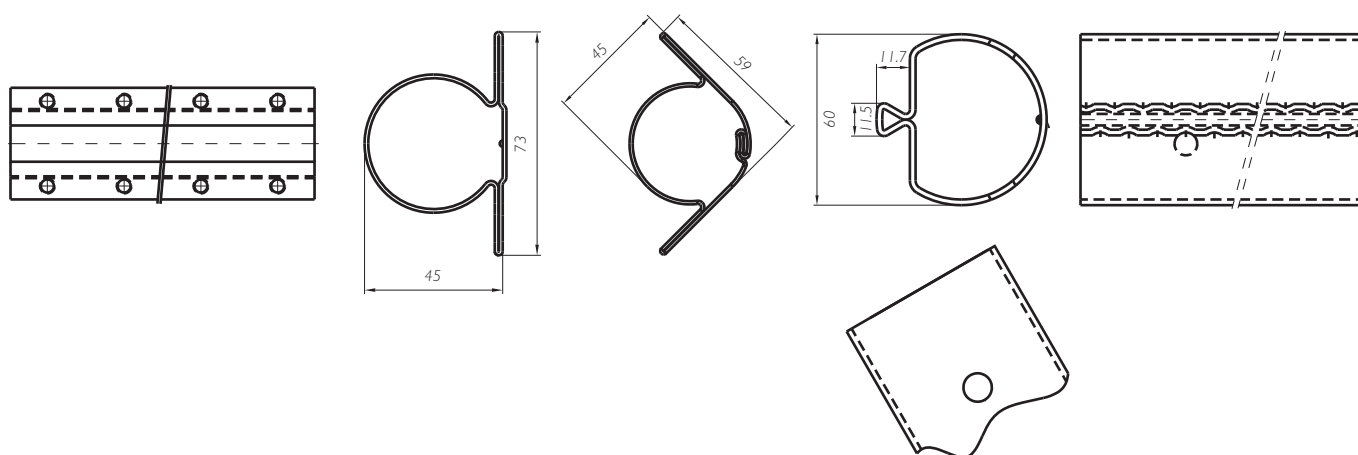
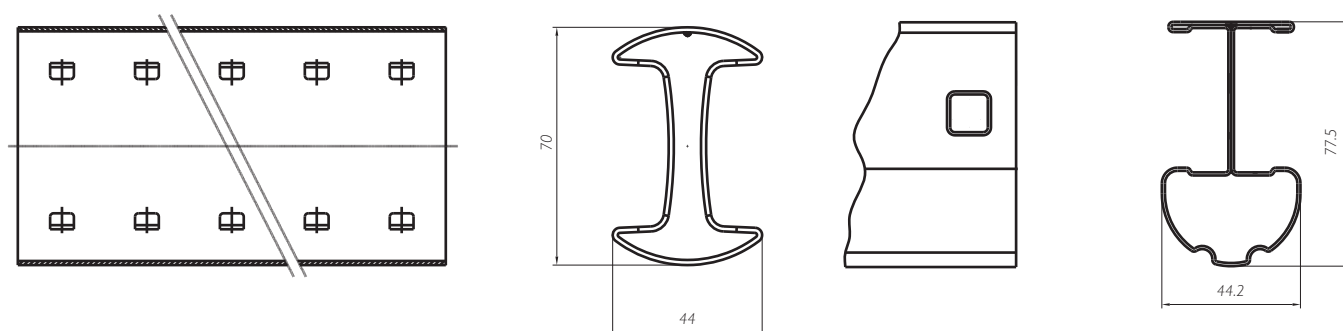
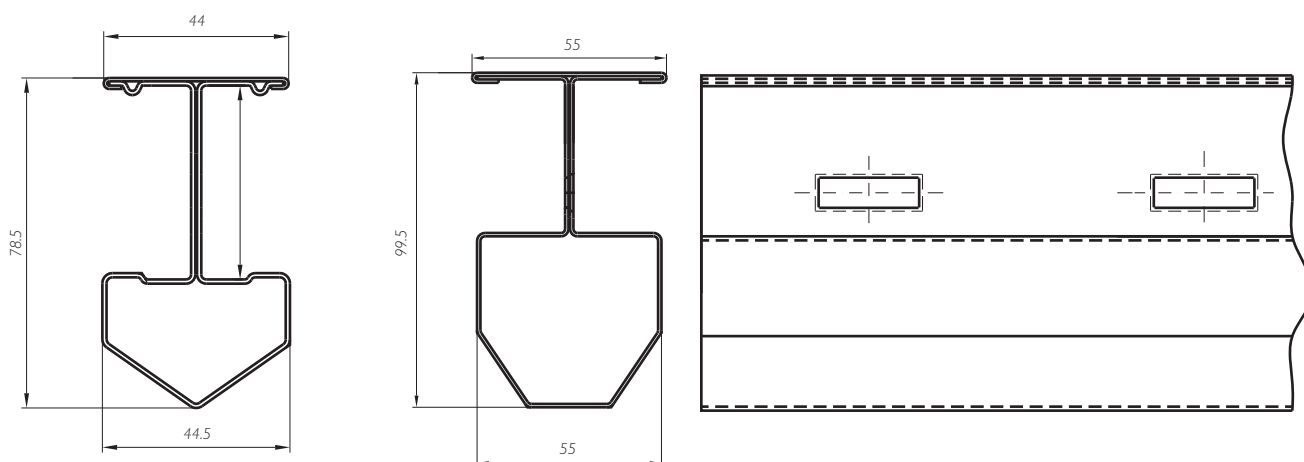


- Form work beams



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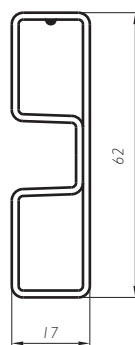
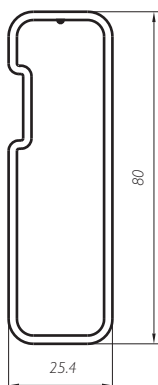
CLADDING POST



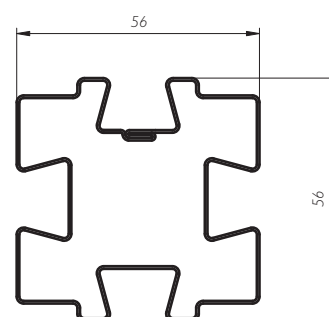
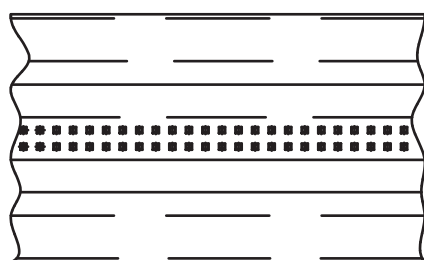
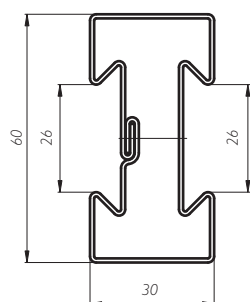
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Product range

FURNISHINGS

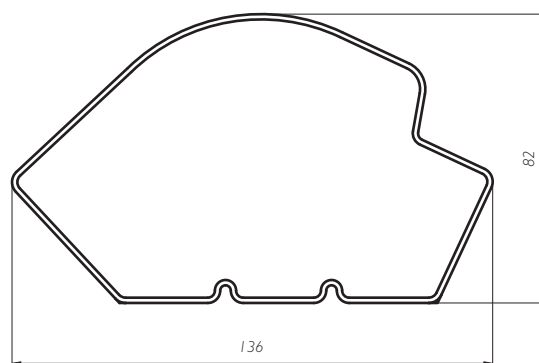
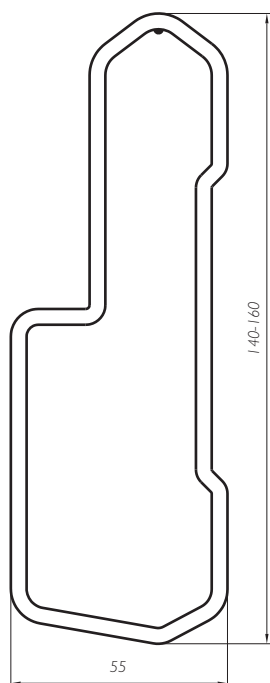


MODULAR PARTITIONS

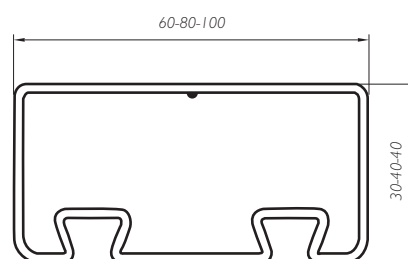
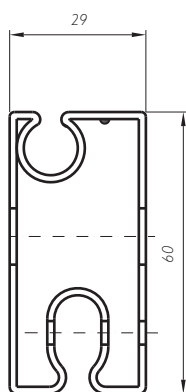


The figures shown below are examples of special made-to-measure sections developed for specific clients and applied in the range of different sectors. These are not supplied commercially under any circumstances.

BODYWORK FOR COACHES, TRUCKS AND RAILWAY



DOOR FRAMES



The figures shown below are examples of special made-to-measure sections developed for specific clients and applied in the range of different sectors. These are not supplied commercially under any circumstances.





Production Plants**Commercial Offices****AUSTRIA**

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Fax. 00 33 3 82 25 22 01

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